

M 220

G9F16011

M Series

Technical Data

		Tolerance
Bottom (A)	220 mm	± 1 mm
Top (B)	233.5 mm	± 1 mm
Height (C)	70 mm	± 1 mm
Side basis weight	135 g/m ²	± 5 %
Bottom basis	141 g/m ²	± 5 %
Mold weight	14.1 g	± 5 %
Heat resistance	390° F max	



Characteristics

Side wall Material	Single face "F" flute corrugate created from two sheets of 60 GSM pure unbleached paper, highly calendered. Smooth face creates the interior surface of the mold. Exterior surface is printed.
Bottom Material	Single face "E" flute corrugate created from two sheets of pure unbleached paper, highly calendered. Interior sheet is 70 GSM and exterior sheet is 50 GSM. Smooth face creates the interior surface of the mold. Exterior surface is unprinted.
Printing	Gold flower design on brown background, exterior is printed prior to corrugation.
Ink	Gold PMS 872 C, Brown PMS 504 C, resistant to heat, oil and alcohol up to the recommended max baking temperature of 390 degrees F.
Glue	Vinyl acetate, water based, used to attach side wall to the base of mold.
Starch	Maize (corn based) used in the corrugation process of the paper.
FDA	Mold is manufactured in compliance with 21 CFR 176.170 and 176.180
Kosher	Certified by KOF-K Supervision of Teaneck, New Jersey.
Country of origin	Italy

Additional specification documents available upon request.

Packaging and Storage

Case	32 in x 19 in x 28 in
Cube	9.852 ft ³
Case weight	Gross 18 lbs. Net 14.6 lbs.
Pieces/case	480 pcs. (80 pcs. * 6 rows)
Pallet	9 boxes at 89" high
Tie/high	3 boxes per 3 levels
Pieces/pallet	4,320
Box Label	Item code, description, quantity, production number, production date, and operator.
Storage	Dry conditions. Three year shelf life.
GTIN-14	18051768091549



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Prepared

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Quality Manager
C. Bruseghini

Approved

AK

Date

9/1/2017

Revision

6

Modifications

Rev. 6: General Modifications

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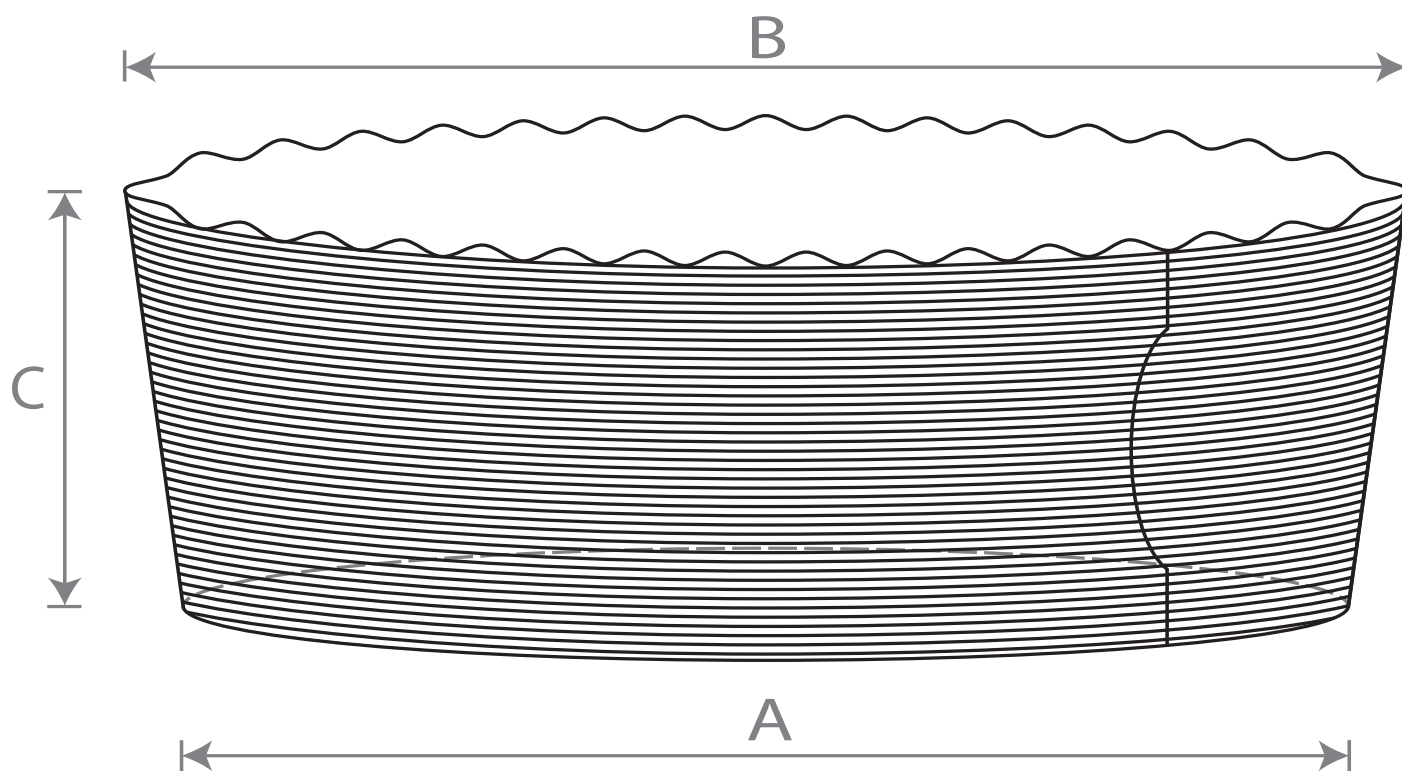
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Technical Drawing



Prepared

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